

Technical Data Sheet

410 - Surfacer

Product Information

: **410 – Surfacer** is a 2K polyurethane high filling surfacer with excellent sanding properties. It is very easy to apply and gives high durability.

Physical Characteristics

410 – Surfacer Grey	
Chemical Base	2K Polyurethane
Solid Content	44%
Viscosity (RTS)	20 - 22 DIN-Cup 4 / 20°C
Theoretical Yield	6 -7 m ² /Ltr/60 µm

Mixing Ratio

4 : 1 : 0 - 10% Thinner



Clear : 100% by vol. 410 – Surfacer
Hardener : 50% by vol. 102 - Surfacer Hardener
Thinner : 10% by vol. 444 - PU Thinner

Gravity Cup Spraying Pressure



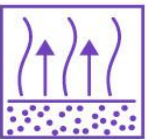
HVLP-gravity-feed spray gun: 1.3 – 1.8 mm / 1.8 – 2.0 Bar

Number Of Spray coats



1 - 3 coat leads to 60 - 180 µm

Flash Off and Drying Time



	Air Dry	Drying at 60 °C
Flash Off Between Spraycoat	3 - 5 minutes	3 - 5 minutes
Flash Off Before Baking	-	10 minutes
Dust Free	20 - 30 minutes	-
Dry to Sand	4 - 8 Hours	20 - 30 minutes

Pot Life at 20 °C



20 – 30 Minutes

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Safety Advice



The products are suitable for professional use only
Use suitable respiratory protection

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